

# Evolving health, safety, and environment system for a Better Future

## 2020 highlights








1.58 LTIFR  
per 1 million hours<sup>1</sup>

102.7%  
non-mining waste recycling and reuse rate

1.97  
tCO<sub>2</sub>e per tonne  
of steel cast GHG intensity rate

206.2 million m<sup>3</sup>  
water consumption

## Material topics

-  Occupational Health and Safety
-  Water
-  Effluents and waste
-  Emissions
-  Energy
-  Biodiversity
-  Environmental compliance

## Global Sustainable Development Goals



<sup>1</sup> Excluding fatalities and data on contractors.

